

## General Information

1. Side by side units are built for operation with maximum air and oil pressure of 250 PSI and temperature of 350°F (176°C).
2. The motors furnished are built for fan duty. Consideration should be given to the installation location so motors are not subjected to extreme temperatures.
3. The “ACOC” coolers **are not to be operated** in ambient temperatures below 35°F (1°C).
4. The fan **cannot be cycled**.
5. “ACOC” coolers operated outdoors **must be protected** from weather. Consult factory for recommendations.

## Installation

1. Units should not be located in corrosive atmospheres as rapid deterioration of fan shroud, cooling coil, fan and motor may take place resulting in reduced life.
2. Piping should be sized based on air flow and pressure drop requirements, and not on the aftercooler’s supply and return connection size.
3. A strainer located ahead of the aftercooler should be installed to trap scale, dirt or sludge that may be present in piping and equipment, or that may accumulate with use.
4. A separator/trap/drain should be installed in the outlet piping of the aftercooler to remove condensate.
5. Flexible connectors should be installed to prevent the stressing of manifolds. (Must be properly installed to validate warranty.)
6. Arrange the outlet pipe so that the moisture that condenses within the aftercooler can drain freely by gravity.
7. For proper air flow, a minimum of 12” clearance should be allowed between the aftercooler fan and any wall or obstructions.

## Electrical

1. CAUTION To prevent possible electrical shock, it is important to make sure this unit is properly grounded.
2. Connect motor only to a power supply of the same characteristics as shown on the motor nameplate. Be sure to provide proper fusing to prevent possible motor burnout. Before starting motor, follow manufacturer’s recommendations. Turn fan manually to eliminate possible motor burn out in the event the fan has been damaged in shipment. Observe operation after motor is started for the first time.

## Maintenance

Inspect the unit regularly for loose bolts and connections, rust and corrosion, and dirty or clogged heat transfer surfaces (cooling coil).

## Heat Transfer Surface

Dirt and dust should be removed by brushing the fins and tubes and blowing loose dirt off with an air hose. Should the surface be greasy, the motor should be removed and the fins and tubes brushed or sprayed with a non-flammable degreasing fluid. Follow with a hot water rinse and dry thoroughly. A steam hose may also be used effectively. Do not clean with caustic cleaners

## Fan Shroud, Fan and Motor

Dirt and grease should be removed from these parts. Rusty or corroded surfaces should be sanded clean and repainted.

## Internal Cleaning

Once a year piping should be disconnected and a degreasing agent or flushing oil circulated through the unit to remove sludge from turbulators and internal tube surfaces to return the unit to full capacity. A thorough cleaning of the entire system in the same manner is preferable to avoid carry-over from uncleaned piping, pump and accessories. The strainer of any filtering devices should be removed and serviced following this cleaning operation.

## Motor

Keep outside surface free of dirt and grease so motor will cool properly. Make sure cooling air over motor is not obstructed. Ball bearing motors are normally furnished and require lubrication every 6 months. If the motor is equipped with Alemite fitting, clean tip of fitting and apply grease gun. Use 1 to 2 full strokes on motors in NEMA 215 frame and smaller. Use 2 to 3 strokes of NEMA 254 through NEMA 365 frame. Use 3 to 4 strokes on NEMA 404 frames and larger. On motors having drain plugs, remove grease drain plug and operate motor for 20 minutes before replacing drain plug. On motors equipped with slotted head grease screw, remove screw and apply grease tube to hole. Insert 2 to 3 inch length of grease string into each hole on motors in NEMA 215 frame and smaller. Insert 3 to 5 inch length on larger motors. On motors having grease drain plugs, remove plug and operate motor for 20 minutes before replacing drain plug. **CAUTION** Keep grease clean. Lubricate motors at standstill. Do not mix petroleum grease and silicone grease in motor bearings.

## Repair or Replacement of Parts

When ordering replacement parts or making inquiry regarding service, mention model number, serial number and the original purchase order number. Any reference to the motor must carry full nameplate data.

# AHP(H) / AOL / ACOC(H) Series

1. The cooler storage area should be dry and maintained at a constant room temperature.
2. In order to minimize and/or eliminate condensation (on both the inside and outside surfaces of the cooler), coolers **should not be moved** from warm areas to cold areas without prior adjustment of the room temperature in order to minimize the temperature changes which result in condensation. If this criteria cannot be met, the cooler shall be sealed in plastic bags with desiccant added.
3. For coolers which will be stored up to a maximum of 6 months: No specific internal corrosion protection procedures are required. All cooler openings shall be sealed with plastic plugs.
4. For coolers which will be stored from 6 months to 24 months: These coolers should be internally flushed with oil and all cooler openings sealed with plastic plugs.
5. For coolers which will be stored for more than 24 months: These coolers should be completely filled with oil and sealed. These coolers should then be flushed, inspected, refilled with oil, and sealed every 24 months.
6. For compressor aftercoolers after installation:
  - 6.1 Any condensation should be thoroughly removed from the aftercooler after the initial trial run of the compressor.
  - 6.2 In the event a compressor is to be stored, or not used for a period of 6 months to 24 months, the aftercooler should be internally flushed with oil, and all cooler openings sealed.
  - 6.3 In the event a compressor is to be stored, or not used for a period of more than 24 months, the aftercooler **should be completely filled** with oil and sealed. the aftercooler should then be flushed, inspected, refilled with oil, and sealed every 24 months.
  - 6.4 Prior to compressor start-up, any corrosion protection oil **should be removed** from the aftercooler.